

TuningFilm White Matt & Black Matt

Technical Data Sheet

PRODUCT DESCRIPTION

TuningFilm White Matt & Black Matt are 100µm polymeric stabilized vinyl films coated with a low tack high performance acrylic adhesive.

CONSTRUCTION

Face material :

100µm polymeric stabilized calendared vinyl, cadmium-free.

Adhesive :

Repositionable clear solvent based acrylic adhesive.

Liner :

Highly stable 135 gsm white kraft paper.

TYPICAL USES

TuningFilm White Matt & Black Matt are designed for Vehicle Wrapping.

The main characteristic of these products is the easiness of application, thanks to the excellent repositionability of the adhesive used.

The 100µ thickness of the vinyl also gives a good mechanical protection to the car body (from stone chips projection, scratches, etc...).

DURABILITY

Vertical exposure: up to 10 years in zone 1 (North & central Europe)

Horizontal exposure : reduced by 40%

These use-life estimates are based upon accelerated ageing studies and outdoor exposure, under conditions experienced in vertical exposure and in West Europe.

Note : Exposure to severe temperatures and ultraviolet light, as well as conditions in Southern European countries, and also in tropical, sub-tropical or desert regions, will cause a more rapid deterioration. This also applies to polluted areas, high altitude, horizontal and south-facing exposure.

SHELF LIFE

2 years when stored at 15 to 25°C and ± 50 % relative humidity.

PHYSICAL PROPERTIES (Typical values)

Thickness (mm) (Film + adhesive) ISO 543
0.120

Face Material Data, 23°C DIN 53455-5

Tensile strength : > 27 N/15mm

Elongation at break : > 150 %

Adhesive Data, 23°C

FTM 1

Peel adhesion 180° on stainless steel (N/25mm)

- 20 min. residence: 20

- 24 hour residence: 30

- 1 week residence: 35

Dimensional stability

FTM 14

Shrinkage (48 hours at 70°C) : < 0.3 %

(25 cm x 25 cm, sample mounted on aluminium).

Temperature ranges :

Application : +10°C to + 40°C

End-use : - 40°C to + 90°C

Flammability

ISO 3795

Sample mounted on aluminium : self-extinguishing.

Solvent and chemical resistance

Resistant to most oils and grease, fuel, aliphatic solvents, weak acids, salts and alkalis.

PROCESSING

Clean and degrease the substrate

All surfaces to which the material will be applied must be thoroughly cleaned from dust, grease or any contamination. Use soapy water to remove the dust and degrease the car surface with isopropyl alcohol.

Application

on flat or slightly curved surfaces

Apply directly on the car by the dry application method.

on convex areas

Heat the film with a heat gun before stretching it over the convex area.

on corrugated or concave areas

If the film is stretched into a corrugation it may pop-out after a few weeks. It is, therefore, recommended to cut the film and to apply it in the corrugation without tension.

Removability

Once heated, TuningFilm White Matt & Black Matt are very easy to remove, leaving almost no adhesive residue on the car body.

Important remarks

The compatibility of paints and lacquers should be tested by the end-user, prior to use.

Don't over heat or over stretch, otherwise the vinyl film could loose it's mattness.

IMPORTANT NOTICE

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